Work Orde July-10-12 3:22		117		*871	17*							Page 1
Item ID: Revision ID:	D350-607-51	11		Accept	*N900	040	100)*	Setup	Start	*N:	S1*
	Quick Release	Basket Mounting Insta	allation							Stop	*N:	S2*
Start Date: Required Date:	7/10/12 7/10/12	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item 1 Customer:	D:						
Reference:		rioq a Qoji moo		•	Customer							
Approvals:	Process Pla	ın:	Date: <i>[202]</i> Date:	Tooling: SPC (Y/N):		ate:	_ ·		Run	Start Stop	*N	R1*
Sequence ID/ Work Center II	QC:	Operation Description	Date:	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr		ision Nbr										
D350-607-3	A								4			
100 *1\\n* DC Document Control		DOCUMENT CONTRO Memo Photocopy		0.00 0.00 PPPD350-607-511 CHG00	7/10/19 28			#	140	(M	レゴ	12-10-
140	·	Pick Kit		0.00		1			_	. .	5	
140 Packaging Packaging		Memo		0.00						<i></i>	12/10	/04
150 *150*		QC4-100% Inspect kit	s for completeness	0.00	/							
QC Quality Control		Memo		0.00	110/09			,				

Dait Ac	ospace	Ltu								
W/O:			W	ORK ORDER CHANC	GES					مق ۲
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	' 1	Date	Qty	Approval Chief Eng / Prod Mgr	Approval ,QC Inspector
Part No	•	PAR #:	Fault Cate	gory:	NCR: Y	es N	o DQ	A :	Date: _	
	R	esolution:	Dispositio	n: <u>`</u>	QA: N/C	Clos	ed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORM	ANCE (N	CR)				
DATE	STEP	Description of NC Section A	Initial	Action Description		gn & ate		cation on C	Approval Chief Eng	Approval QC Inspector
			Chief Eng	Chief Eng		ate				,
		·								
										1

Work Orde July-†0-12 3:22		7117		*871	17*				Page 2
Iţem ID: Revision ID:	D350-607-5	511		Accept	*N9000	40100	* Setup	Start	וניאו
Item Name:	Quick Releas	se Basket Mounting Insta	llation					Stop	*NS2*
Start Date: Required Date:	7/10/12 7/10/12	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item ID: Customer:				
Reference:								C44	
Approvals:	Process Pl	an:	Date:	Tooling:	Date:		Run	Start	*NR1*
	QC:		Date:	_ SPC (Y/N):	Date:			Stop	*NR2*
Sequence ID/ Work Center II	D	Operation Description		Set Up/ Run Hours	Tool ID T		Accept Re Qty Qt		Reject Insp. Number Stamp
*160 *160* Packaging		Packaging Memo		0.00 RE	03	-			12/10/96
Packaging		Identify and Location:	pack for shipping as per	PPP D350-607-511					
170 * 17 0*		QC21- Final Inspection	- Work Order Release	0.00			1	2	10/11
QC		Memo		0.00		-			

Memo

Quality Control

N12-10-10

W/O:	<u> </u>		WC	ORK ORDER CHANG	ES				· * * * * * * * * * * * * * * * * * * *
DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									₹
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQ	A:	Date: _	
	R	esolution:	Dispositio	n: <u>'</u>	_ QA: N/C C	losed:		Date: _	
NCR:	R:		WORK ORD	ER NON-CONFORMA	ANCE (NCI	₹)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Description Chief Eng	on B Sign Date	& Secti	cation on C	Approval Chief Eng	Approval QC Inspector
	ļ	·							
									,
									*
	1							1	

	Picklist Print July-10-12 3:22:17	PM												Page	
ŧ	Work Order ID:	87117							,						2
:	Parent Item:	D350-607-511							Sta	rt Date: 7/10/12	!	Required I	Pate: 7/10	/12	
į	Parent Item Name:	Quick Release Bask	ket Mounting Install	lation					Sta	art Qty: 1.00		Required	Qty: 1.00)	
	Comments:	IPP REV:A NEW	ISSUE 10-06-28 J	LM VE	RIFIED BY:	LL									_
	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status	
1	D3910-3		Manufactured	No			140	Each	60.0000	4	4,	0 8	7670	<i>Q</i> 1	
. :	Crosstube Lug										-4	/5 &	+6+0	<u>~</u>	_4
, .					Location		Loc Oty	<u>La</u>	oc Code						
	,				st507		60								
					856	594	60							1	
/	D3984		Manufactured	No			140	f	209.4840	2	2 2	81		SI	
1	Rubber Extrusion, Crosst							_						<u> </u>	-
	Q44 +8 @30	in lung			<u>Location</u>		Loc Oty	Lo	oc Code						
	Gready SIZI	1 /			ST080 537	707	209.484 209.484								1
· †) \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	106/	M C	No	33	101	140	Each	3.0000	1				4-4	ŗ
,	D4148-041 Crosstube Lug Assembly	Fwd	Manufactured	110			110	Buon	2.000			B 857	52_	_SL	
	Crossiace Eag 1 isoconory	,			Location		Loc Qty	L	oc Code		,				
4					ST468		3		·						Λ
1					860	025	3							4	ニリ
2	D4149-041		Manufactured	No			140	Each	18.0000	1	1.	00	م رسره	a	,
-	Crosstube Lug Assembly	, Aft										/ <i>></i> 8	7569	/\&	_
					Location		Loc Qty	L	oc Code			•			
					ST468		18								
1					84	192	2								

W/O:			V	ORK ORDER CHANG	ES				۶ بعب
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									4
-									
Part No	:	PAR #:	Fault Ca	degory:	_ NCR: Yes	No DQ	A :	Date:	
	Re	esolution:	Disposit	ion: <u>`</u>	_ QA: N/C	Closed:		Date: _	
NCR:			WORK OR	DER NON-CONFORM	ANCE (NC	R)			Wat a 5 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
DATE	STEP	Description of NC	4		ion B Sign		cation	Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Dat		ion C	Chief Eng	QC Inspector
								·	
									·
							•		
									,

July-10-12 3:22:17 PM

Work Order ID: Parent Item: Parent Item Name:	87117 D350-607-511 Quick Release Basi	ket Mounting Instal	lation					Oate: 7/10/12 Oty: 1.00		Required Date: 7/ Required Qty: 1.0	
AN4-14A Bolt		Purchased	No		140	Each	430.0000	16	16 16	M123021	SLO
				Location	Loc Qty		Loc Code				•
				357	1						
				121349	1					•	
				ST357	429						
				120187	13						
				120769	1						
				121068	17						
				121708 122141	394					*	
MS21042L4 Nut		Purchased	No	122141	140	Each	1,171.0000	16		1122452	8X P
				Location	Loc Oty		Loc Code				
				ST300	1171						
				119075	116						
				121011	193						
				121444	699						
,				121652	163						a
NAS1149F0432P Washer		Purchased	No		140	Each	1,006.0000	32	32 32	SL	
				Location	Loc Qty		Loc Code				
				ST275	1006						
				121350	15						
				(22151)	991						

W/O:		WORK ORDER CHANGES	_				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							,
·							
Part No	:	PAR #: Fault Category: NO	CR: Yes	No DQ	A:	Date: _	

	Resolution:		Dispositio	sed:	: Date:			
NCR:			WORK ORDI	ER NON-CONFORMAN	NCE (NCR)			
	T	Description of NC		Corrective Action Section	ı B	Verification	Approval Chief Eng	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		Approval QC Inspector
								į
				* **				:
				•:				
		·						,
								·
		•						